



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Stock (5)
D350-607-541
Job Sheet 167238



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/17/17	0.00	0.00	Start Up Stores/Pkg2		<i>Smb</i>
110	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging1		<i>Smb</i>
120	QC	1 pcs		11/17/17	0.00	0.00	QC4		<i>Smb</i>
125	DC	1 pcs		11/17/17	0.00	0.00	DC		<i>Smb</i>
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		<i>Smb</i>
140	QC21-FG	1 Ea		11/17/17	0.00	0.00	QC21		<i>Smb</i>

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG007
Descriptions: 130 - Package as per PPPD350-607-541

DEC 1 2 2017

fgogs

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation <i>5012793</i>	-AN310C4 <i>5012794</i>	1 ✓	31	0	0
	-AN4-13A <i>5012795</i>	6 ✓	482	0	0
	-AN4C15 <i>5012797</i>	1 ✓	19	0	0
	-D2690-6 <i>5012805</i>	1 ✓	8	0	0
	D350-607-511 <i>5024142</i>	1 ✓	3	0	0
	-D3912-041 <i>5012818</i>	1 ✓	2	0	0
	-D4030-041 <i>5022043</i>	1 ✓	0	0	0
	-D4086-200 <i>5012803</i>	1 ✓	3	0	0
	*-D4150-041 <i>5010907</i>	1 ✓	2	0	0
	-D4151-041 <i>5012821</i>	1 ✓	3	0	0
	-D4151-043 <i>5012820</i>	1 ✓	6	0	0
	-D4917-300 <i>5012800</i>	1 ✓	11	0	0
	-MS17984-C413 <i>5012794</i>	1 ✓	23	0	0
	-MS21042L4 <i>5012793</i>	6 ✓	943	0	0
	-MS24665-151 <i>5012792</i>	1 ✓	95	0	0
	-NAS1149C0463R <i>5012789</i>	3 ✓	145	0	0
	-NAS1149F0432P <i>5012785</i>	12 ✓	923	0	0
	-NAS1515H4L <i>5012787</i>	2 ✓	173	0	0
	<i>D4085-3 5023578</i>	✓			

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
Date: _____		Use-as-is ☐	Thermofarm ☐		Store/Packaging Supplier ☐	Other ☐	
Step #: _____						MRB (QSI042) Approval	
Description Work Order Deviation						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause						ss/Surge ☐	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐					Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐					Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐					Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐					Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/A ☐					Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐					Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐					Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐					Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐					Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐					Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐	OTHER: ☐					

DART AEROSPACE

S024155

AS350/AS355 Quick Release Heli – Utility – Basket Long, Heavy Duty Lid

PART NO: D350 – 607 – 541

Revision: Start up Operation

Operation: Change No:

Mfg Date: 12/18/17

Job No: 167238

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CANADA
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www.dartaerospace.com

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Description: HELI-UTILITY BASKET

[illegible]